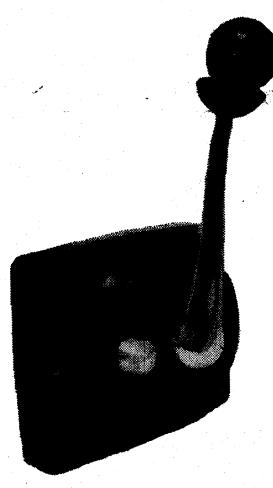
MORSE MARINE PRODUCTS

OWNER'S MANUAL

INSTALLATION, OPERATION & MAINTENANCE INSTRUCTIONS

FOR THE

V-2 CONTROL



PLEASE READ THESE INSTRUCTIONS CAREFULLY AND THOROUGHLY BEFORE INSTALLING OR OPERATING THIS CONTROL.

55091-518 MARCH 1988

MORSE CONTROLS

21 CLINTON ST. HUDSON, OHIO 44236-2899 CUSTOMER SERVICE 216-653-7701 MARKETING DEPT. 216-653-7702 TELEX: 297683 RAPIFAX 216-653-7799

INSTALLATION INSTRUCTIONS

MV-2 CONTROL

INTRODUCTION

The Morse MV-2 Remote Control is designed to provide convenient, one hand, single lever operation of shift and throttle for most popular outboards, inboard/outboard and inboards equipped with hydraulic reverse gears.

A safety feature of the MV-2 is a Neutral Locking Hand Lever. It can only be disengaged from Neutral by raising lifter under the ball knob.

The MV-2 accepts Morse 33C Red Jaket and 33C Supreme Red Jaket cables.

A neutral safety switch is standard, except on MV-2 controls assembled for inboard ski boats (if switch is required, Kit # 300928 is available).

IMPORTANT SAFETY NOTICES

MORSE CONTROLS HIGHLY RECOMMENDS THE INSTALLATION AND USAGE OF AN ENGINE EMERGENCY SHUT-OFF SWITCH (SOMETIMES CALLED A "KILL SWITCH") AS AN IMPORTANT SAFETY FEATURE FOR CLASS "A" AND CLASS "1" BOATS. THIS SWITCH SHOULD BE CONNECTED, BY A CORD, TO THE BOAT DRIVER. SHOULD THE DRIVER BE THROWN FROM THE HELM POSITION, THE ENGINE WILL AUTOMATICALLY SHUT OFF. THIS SHUT-OFF SWITCH IS NOT A STANDARD PART OF THE CONTROL YOU ARE USING. IT CAN BE OBTAINED FROM MOST MARINÉ DEALERS AND DISTRIBUTORS.

OBSERVE CAREFULLY THESE SYMBOLS BELOW FOR WARNINGS, CAUTIONS AND NOTES. THEY ARE TO ALERT INSTALLERS AND OPERATORS OF POSSIBLE DANGERS OR IMPORTANT INFORMATION CONTAINED IN THIS MANUAL. WARNINGS ALONE DO NOT ELIMINATE THE DANGERS NOR ARE THEY A SUBSTITUTE FOR SAFE BOAT HANDLING AND PROPER ACCIDENT PREVENTION MEASURES.



WARNING: PAILURE TO COMPLY WITH A WARNING MAY RESULT IN IN-JURY TO BOAT OCCUPANTS AND/OR OTHERS



CAUTION NON-COMPLIANCE WITH A CAUTION MAY RESULT IN PAILURE AND/OR DAMAGE TO THE CONTROL AND/OR EQUIPMENT.



NOTES INDICATES INFORMATION OR INSTRUCTIONS THAT ARE NECES-BARY FOR PROPER INSTALLATION, MAINTENANORAND OPERATION.

GENERAL INFORMATION

The following information shows the procedures necessary to make a correct installation.

General operation and adjustment information is provided, along with periodic maintenance information.

A parts breakdown diagram of the control is provided, should the need for a replacement part become necessary.

SECTION 1

CONTROL CONFIGURATION

1.1 This section is provided to make sure that you have the correctly configured control for your application.



NOTE TO DETERMINE THE COR RECT CONTROL ASSEMBLY FOR IN BOARD ENGINES WITH HYDRAULIC CLUTCHES, IT IS FIRST NECESSARD TO DETERMINE WHETHER THE CON TROL CABLES MUST EXERTA 'PUSH OR 'PULL' ACTION AT THE TRANS MISSION LEVER TO ENGAGE FOR WARD GEAR, AND A 'PUSH' OR 'PULL' ACTION AT THE CAR BURETOR LEVER TO OPEN THE THROTTLE.

Operate MV-2 control hand lever to learn which way shift and throttle arms function, for pull or push of control cables.

If control is not assembled for proper action of shift and throttle function required by engine, or left hand configuration is required, reassemble control as shown in following instructions of this section. (Figures 1 thru 5)

1.2 REPOSITIONING THE SHIFT ARM

If the transmission shift function is different from the action of control shift arm, reposition the arm by removing hex head screw, large flat washer and switch cam.

Pay attention to the 2-hole pattern on the arm for mounting pivot. Refer to Figure 1 and 6 for an understanding of these holes.

Should it be necessary to change shift direction from right hand to left hand or pull to push, the neutral safety switch must also be relocated in opposite position.



CAUTION: IF THE NEUTRAL SAFETY SWITCH IS NOT RELECATED WHEN THE SHIFT ARM IS REPORT TIONED, DAMAGE TO THE SWITCH AND ELECTRICAL WIRING WILL OCCUR. The following Figures 1, 2, 3, and 4 show all possible shift configurations in which control may be assembled for horizontal side mounting.

Hand lever may be relocated at any 30 Degree increment from right hand to left hand. To do this, the insert behind hand lever hub must be repositioned so that notch is aligned with hand lever interlock pawl.

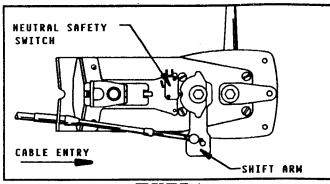
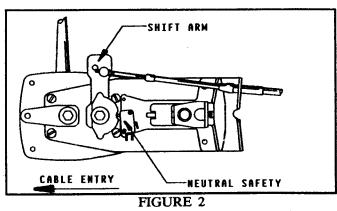


FIGURE 1
R.H.:CABLE FROM REAR-PULL TO GO FORWARD
L.H.:CABLE FROM FRONT-PUSH TO GO FORWARD



R.H.:CABLE FROM FRONT-PULL TO GO FORWARD L.H.:CABLE FROM REAR-PUSH TO GO FORWARD

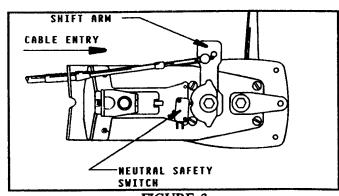


FIGURE 3
R.H.:CABLE FROM REAR-PUSH TO GO FORWARD
L.H.:CABLE FROM FRONT-PULL TO GO FORWARD

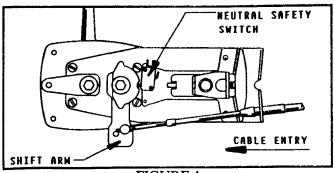


FIGURE 4
R.H.:CABLE FROM FRONT-PUSH TO GO FORWARD
L.H.:CABLE FROM REAR-PULL TO GO FORWARD

1.3 REVERSING THE THROTTLE ACTION

Check carburetor throttle arm to determine whether <u>push</u> or <u>pull</u> is required to <u>open</u> throttle.



NOTE: THROTTLE ARM AND DWELL BLOCK MUST BOTH POINT WITH CABLE ENTRY FOR 'PURE TO OPEN' OR BOTH MUST POINT AGAINST CABLE ENTRY FOR TPUEL TO OPEN! AS SHOWN IN FIGURE &

If action is incorrect, reverse throttle arm by removing Hex Head Screw and large flat washer. Remove arm and reassemble in opposite position as shown in Figure 5.

Also, reverse position of dwell block and spring by removing screw flat washer, and nut. Reassemble in opposite position.

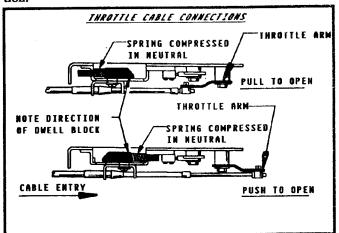


FIGURE 5



CAUTION: SHOULD TUBE MECES
SARY TO REMOVE THE HANGER
PLATE FROM THE HACK OF THE
CONTROL, DO NOT REMOVE THE
TWO (2) RECESSED SCREWS WHICH
RETAIN THE BACK OF THE GEAR
UNIT ASSEMBLY DISASSEMBLY OF
THE GEAR UNIT COLLD RESULT IN
THE LOSS OF THE DETENT SPRINGE
AND BALLS.

SECTION 2

CHOOSE CONTROL LOCATION AND MEASURE CABLE LENGTH

2.1 LOCATION

Choose a mounting location for the control head which will provide comfortable operation of the hand lever, unobstructed movement of mechanism arms, and a clear path for cables to engine.

Figure 6 shows the control dimensions and the recommended clearance behind the mounting surface.

The recommended position for control head is shown in Figure 7. The vertical centerline of the hand lever should be in line with the front edge of seat and the hand lever hub should be about 2-1/2 inches (63mm) above seat.

Using the template provided, cut the appropriate mounting hole in panel as shown in Figure 8.

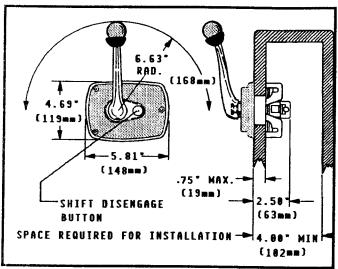


FIGURE 6

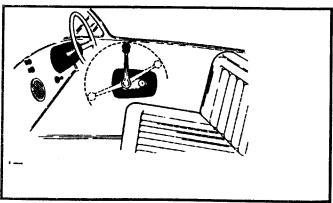


FIGURE 7

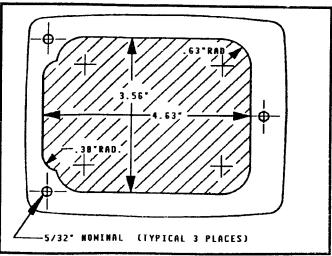


FIGURE 8



NOTE: MAXIMUM THICKNESS PANEL IS 3/4 INCH, AS SHOWN IN FIGURE 6. CONTROL WILL INSTALL MORE EASILY IN A 1/2 INCH THICK PANEL

2.2 CABLE LENGTH

Measure from the control head position along an unobstructed path to the shift and throttle connections. Cable lengths are overall length. When a measurement is in feet and inches, specify the next whole foot. For outboard applications, add 4 feet for a loop.

SECTION 3

CONNECT CONTROL CABLES

3.1 CONNECT SHIFT CABLE TO CONTROL

Insert shift cable through opening at rear of hanger assembly in line with shift arm pivot attachment hole and lock cable hub in hanger slot.

Screw pivot onto cable rod, allowing threads to protrude through pivot 1/8 inch for standard travel, or 1/4 inch for long travel.

Lubricate pivot with grease, then insert into required hole in shift arm. (See Figure 6). Fasten with cotter pin. Tighten cable nut against pivot.

To obtain standard (2-3/4 inch) cable shift travel at engine use shift arm on control at short pivot hole location as shown in Figure 9.

For Mercury, long (3 inch) cable shift travel at engine is necessary. Assemble shift arm to control using longest pivot hole location.

3.2 CONNECT THROTTLE CABLE TO CONTROL

With opening in swivel bracket nearest to the cable entry end of the control, insert throttle cable through opening in swivel bracket and secure cable hub in bracket slot.

Screw pivot onto cable rod and allow cable rod threads to protrude through pivot 3/16" minimum.

Lubricate pivot with grease, then insert into hole in throttle arm. Fasten with cotter pin. Tighten cable nut against pivot.



CUTIONS THE PIVOT MUST BE IN HOLE NEAREST TO CABLE ENTRY END OF CONTROL, USING THE HOLE IN THE SHIFT ARM FURTHEST AWAY FROM THE CABLE MOUNTING SUPPORT WILL PRODUCE UNEQUAL SHIFT TRAVEL BETWEEN 'NEUTRAL TO FORWARD' AND 'NEUTRAL TO TO REVERSE', RESULTING IN IMPROPERSHIPT ACTION

NOTE: THE CONTROL SHIPT LEVEL end the transmission shift eevermen concent at the for ward, neutral and reverse POSITIONS DIFFERENT MAKES () ika nemissions may require dis TOTAL SECTION AND DESCRIPTION OF THE SECTION TRANSPORT OF THE TRANSPORT **8(8)**(99)(99) PROVIDED WITH TWO (2) POSITION TOR AUTHABITURE THE SHIPT Zarlegonk for Standard travel ND ONE FOR THE LONGEST TO CARROLL PROPERTY OF

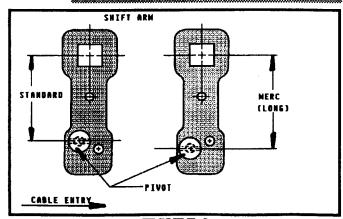


FIGURE 9

SECTION 4

ELECTRICAL

4.1 NEUTRAL SAFETY

Connect the neutral start switch between the ignition switch and the starter solenoid, as shown in Figure 10.

Use the terminals and insulators provided with the control to insure against an electrical short circuit.



CAUTION: CHECK TO MAKE SURE THAT THERE IS ELECTRICAL CONTINUITY ONLY WHEN THE CONTROL IS IN NEUTRAL. WHEN THE CONTROL IS IN GEAR, THERE MIST NOT BE ANY ELECTRICAL CONTINUITY.

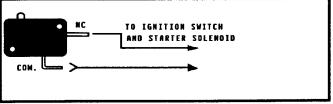


FIGURE 10

SECTION 5

MOUNT CONTROL

5.1 CABLE PATH

Run the cables, which are connected to the control, back to the throttle and shift location of the engine and drive.

The cables should run as straight as possible, avoiding any sharp bends. Make no bends in the cable of less than 8" radius.

The cables shoul d be supported by using cable hangers or by running them through straight sections of conduit for extremely long runs.

5.2 INSTALLATION

Place hand lever in forward position, so that as a result shift arm and throttle arm will take the least amount of space to feed hanger bracket through panel cutout. (See Figure 8.)

Fastening recommendations as follows:

For normal mounting,

3 each Oval Head #10 x 1-1/4 long self tapping screws (item 31) are furnished.

Optional mounting method:

Use 3 each Flat or Oval Head #10 x 1-1/2" (max.) long bolts with anchor nuts (or tapped holes in metal panel.)



CAUTION: DO NOT USE CABLE HANGERS OR CLAMPS WHICH MAY CRUSH OR STRESS THE CABLES IN ANY WAY, DOING SO MAXIMPAIR THE FUNCTION OF THE CABLES.



CAUTION: DO NOT RESTRICT MOVEMENT OF THE THROTTLE CABLE WITHIN 2 FEET OF THE CONTROL, (SEE FIGURE 11,) TO DO SO MAY DAMAGE OR IMPAIR PROPER OPERATION OF THE THROTTLE CABLES.

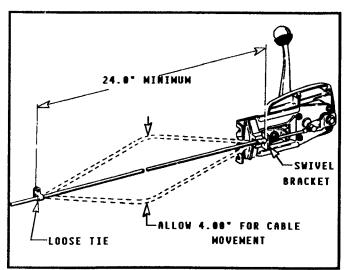


FIGURE 11

SECTION 6

CONNECT ENGINE

6.1 PROCEDURE

Connect the shift and throttle cables to the throttle and shift levers at the engine, following the instructions provided with the appropriate connection kit or with the engine.

6.2 SHIFT CABLE CONNECTION AND ADJUSTMENT

The shift cable must be connected so that the "FOR-WARD", "NEUTRAL" and "REVERSE" positions of the control shift lever will coincide with the forward, neutral and reverse positions of the transmission lever.

Re-adjust the cable terminals until the correct function of the shift lever is achieved.

Proper adjustment of the shift cable will result in a much better operating control.



CAUTION: OVER JAMMING THE TRANSMISSION STOP ON EITHER END OF THE SHIFT TRAVEL MAX: I CAUSE EXCESSIVE WEAR OF THE DRIVE AND SHIFT GEAR, IS RESULT IN A "HEAVY" FEEL OF THE HANT LEVERAND/OR TO OVER STRESS AND DAMAGE THE CABLE

6.3 THROTTLE CABLE CONNECTION & ADJUSTMENT



CALITION: THE THROTTLE CAREE
MUST BE DISCONNECTED FROM
THE MOTOR BEFORE MAKING
MOTOR IDLE ADJUSTMENTS AL
JUSTMENT OF THE MOTOR IDLE
WHILE THE THROTTLE CARLE IS
STILL CONNECTED TO THE MOTOR
MAY CAUSE A JAMMING ACTION
AGAINST THE IDLE STOP, AS A
RESULT THE CONTROL MAY NOT
EUNCTION PROPERLY AND
DAMAGE TO THE CONTROL THE
CABLE AND OR THE MOTOR COLUM

PROCEED AS FOLLOWS:

a. Adjust the motor to a smooth idle as recommended by the motor manufacturer. This must be done BEFORE connecting the control throttle cable to the carburetor or governor arm.

b. Place the hand lever of the control into the forward detent position.

c. Place the carburetor arm lightly against the idle stop.

d. Adjust the throttle cable terminal (at the motor end) to line up with the hole (or pin) on the carburetor arm, then connect the terminal to the arm.

Proper adjustment of the throttle cables will assure having long life from this control. When the throttle cable is correctly adjusted, the motor speed will remain at idle while the control is shifted, and will increase only when the hand lever is moved beyond the shift detent.



CAUTION: UNLESS ABOVE PROCEDURE STERRUNG IN FOLLOWED, ENGINE R.P.M. WILL RAISE
EXCESSIVELY DURING THE SHIFT
CYCLE
FOR THIS REASON, THERE IS A
COMPRESSION SPRING TYPE
THROTTLE DWELL BUILT INTO THE
CABLE ANCHOR ASSEMBLY, WHICH
ALLOWS THROTTLE CABLE ACTION
TO REMAIN STATIONARY DURING
THE SHIFT CYCLE (SEE FIGURES)
AS A RESULT, THE HAND LEVER
MUST BEEN THE FORWARD DETENT FORTION AND THE CARBURETOR THROTTLE
ARM MUST BE AT IDLE FORTION WHILE
CORNELTING THE THROTTLE CABLE TO
THE ENGINE.



CAUTION THE FULL OPEN THROP
THE POSITION USUALES VARIES
WITH THE MAKE OF THE MOTOR IN
THE THROTTLE TRAVEL IN LESS
HAN THE FILL STOP POSITION OF
THE CONTROL, AN EXPORT SHOULD
REMADE TO LIMIT THE HAND LEVER
TRAVEL HI MEANS OF A SHELF, OR A
STOP OF SOME SORT, UNDER THE
HAND LEVER EXCESS VESSURE OF
THE HAND LEVER AT FULL OPEN
THROTTLE POSITION MAY CAUSE
DAMAGE TO THE CARLE, THE CON-

SECTION 7

OPERATION AND ADJUSTMENT

7.1 PRELIMINARY CHECK

Check to make sure that there is no interference with either the hand lever or the control mechanism movement.

Place the control hand lever in Neutral position, then grasp button next to the hand lever hub. Pull out button (approx. .20") to disengage the shift (see Figure 6).



NOTE: TO OPERATE THE BAND LEVER, IT IS NECESSARY TO LIFT THE COLLAR (UNDER THE BALL KNOB) UPWARD, TO DISENGAGE THE NEUTRAL INTERIORS.

Move the hand lever through the forward range to operate the carburetor throttle lever to full open-position. When the hand lever is returned to neutral position, the button must be pushed back in, so that the control may be operated in both shift and throttle range.



CAUTION: DO NOT FORCE SHIFT WHEN THE MOTOR IS NOT RUNNING. TO DO SO MAY DAMAGE THE CON-TROL, THE CABLES AND/OR THE MOTOR, ESPECIALLY OUTBOARDS AND I/O'S.

7.2 OPERATION: SHIFT AND THROTTLE

For starting or warm-up, place the control in Neutral Detent position, then grasp button beside the hand lever hub and pull out (approx. .20") to disengage shift. Lift collar under hand lever knob and move hand lever beyond shift detent to advance throttle for neutral warm-up.

When warm-up is completed, return hand lever to neutral detent, then push button back in, to re-engage the shift. The control is ready for shift and throttle operation.

When operating control, lift the collar under control knob to release hand lever from neutral.

Move hand lever "crisply" out of neutral into forward or reverse. When the throttle cable is correctly adjusted, the engine speed will remain at idle while the control is shifted, and will increase only when the hand lever is moved beyond the shift detent.



VARNING. DO NOT SHIFT TOO QUICHLY FROM FORWARD TO REVERSE. STAY IN THE REFITEAL OR IDLE POSITION ONTE THE BOXT HAS LOST MOST OF TIS HEADWAY REFORE COMPLETING THE SHIFT TO REVERSE.

SECTION 8

MAINTENANCE

8.1 CORROSION PROTECTION

For maximum protection, especially in salt water areas, wipe all metallic parts, such as screw heads, cable sleeves, etc. with oil or light marine grease.

Chrome plated hand lever should be washed with fresh water and waxed regularly.

8.2 MECHANICAL PERFORMANCE

a.) Periodically check the control mechanism for loose fastenings and signs of wear on moving parts, particularly the cable terminals. Lubricate all moving parts with a good quality marine grease.

b.) Periodically examine the cables and engine connections for signs of physical damage, wear and/or corrosion. Replace all faulty or damaged parts as required.

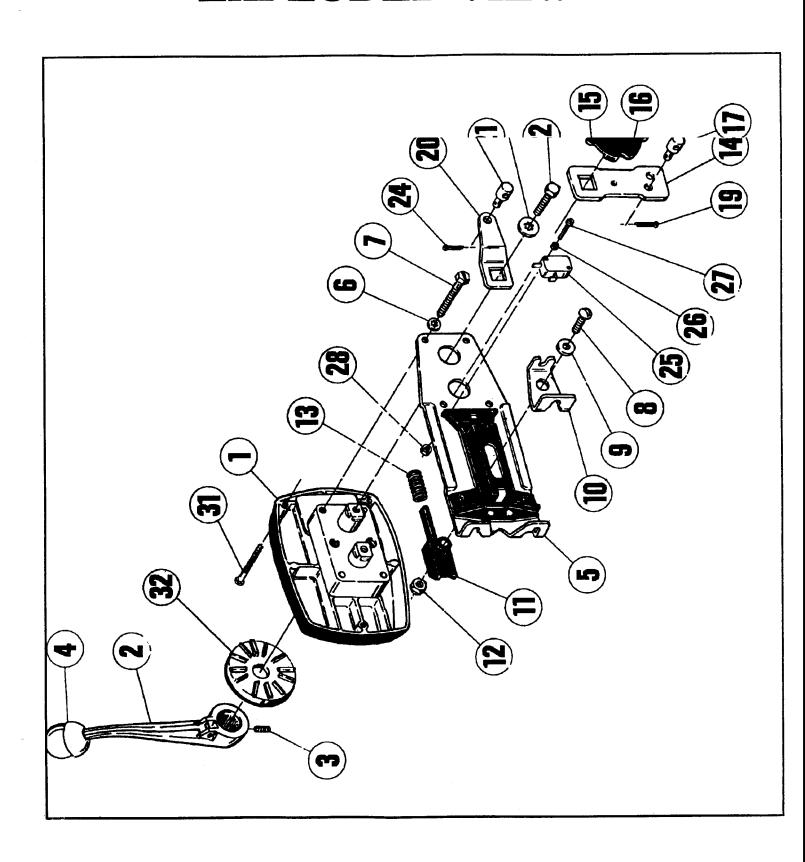
8.3 ELECTRICAL PERFORMANCE

- a.) Periodically chec k the switch for proper electrical function.
- b.) Periodically check the wiring for abrasion which may cause a short circuit.



NOTE: *PERIODICALLY IS A TIME FRAME WHICH DEPENDS ON THE ACTUAL LEAGE OF THE BOAT. FOR A BOAT USED ONLY A PEW WEEK-ENDS IN THE SUMMER, PERIODICALLY COULD MEAN 'ANNUALLY FOR A BOAT USED CONFINUALLY DAY AFTER DAY ALL YEAR, PERIODICALLY COULD MEAN 'MONTHLY OR EVEN 'WEEKLY'

EXPLODED VIEW



BILL OF MATERIALS

ITEM	DESCRIPTION	NO.	REQ'D.	PART NUMBER
1	GEAR UNIT		1	306501
2	HAND LEVER ASSEMBLY		1	306494
	ALTERNATE: HAND LEVER WITHOUT INTERLOCK		1	31046-002
3	SETSCREW, HEX SOCKET, CUP POINT			
	5/16-18 x 5/16" LONG		1	COMMERCIAL
4	KNOB		1	35232-004
5	HANGER ASSEMBLY		1	306514
6	LOCKWASHER, #10 INTERNAL TOOTH		4	COMMERCIAL
7	HEX HEAD MACH.SCREW #10-32 x 1-3/8 LONG		4	COMMERCIAL
8	ROUND HD. MACH. SCREW 1/4-28 x 7/8 LONG		1	COMMERCIAL
9			1	COMMERCIAL
10	SWIVEL BRACKET		1	68394
11	DWELL BLOCK		1	62748
12	HEX ELASTIC STOP NUT 1/4-28		1	COMMERCIAL
13	SPRING		1	42206
14	SHIFT ARM		1 1 2 2 2 2 2	68269
15	SWITCH ACTUATION CAM		1	61697
	FLATWASHER, 1/4"		2	302068
17	LOCKING HEX HEAD SCREW, 1/4-28 x 1/2" LG		2	301489
	PIVOT		2	31029
	COTTER PIN		2	COMMERCIAL
	THROTTLE ARM		1	43033
	FLATWASHER, 1/4" (SEE ITEM 16)			
22	· · · · · · · · · · · · · · · · · · ·		_	
23	· · · · · · · · · · · · · · · · · · ·		-	
24	COTTER PIN (SEE ITEM 19)		-	
25	MICROSWITCH S.P.N.C.		1	51801-022
26	LOCKWASHER, #4 INTERNAL TOOTH		2	COMMERCIAL
27	ROUND HD. MACH. SCREW #4-40 x 5/8" LG.		2	COMMERCIAL
28	HEX NUT, #4-40		2	COMMERCIAL
29	SLIP-ON TERMINAL (NOT SHOWN)		2	51802-050
30	INSULATOR (NOT SHOWN)		2	62684
31	OVAL HD. SELF-TAPPING SCREW #10 x 1-1/4"		.3	COMMERCIAL
32	INTERLOCK INSERT		1	306497

Morse Marine Products

Installation and Operation of MORSE MODEL "MV" CONTROL Use with type 33C cables

The "MV" Control provides a fully synchronized control to shift clutch and operate the throttle with a single lever.

At neutral detent, the button next to the hand lever may be pulled out. This locks the clutch in neutral and allows a full throttle range at the hand lever for engine warm-up.

EQUIPMENT REQUIRED

.

- 1. Model "MV" Control head
- 2. Clutch connection kit
- 3. Throttle connection kit
- 4. Two Morse 33C "Red Jaket" push-pull cables
- Optional accessory neutral safety switch kit

REFERENCE OPTIONAL KITS:

A300928 - Neutral Safety Switch Kit

300850 - OMC Switch Kit

300852 - Mercury Switch Kit

GENERAL INSTALLATION INFORMATION

For maximum protection, especially in salt water areas, all screw threads, mating surfaces, nuts, etc., should be bedded in oil or light grease during installation

CAUTION

Should it be necessary to remove the hanger plate from the back of the control, do not remove the two recessed screws which retain the back of gear unit assembly. Disassembly of gear unit could result in the loss of detent springs and balls.

1. LOCATE CONTROL HEAD

a. Choose a location which provides clearance for the control head hand lever and allows a clear path for the control cables from the control head to the motor. The recommended mounting position for the control head is shown in Figure 2. The centerline of the handles should be in line with the front edge of the seat and the hub of the lever should be about 2-1/2 inches (63mm) above the seat.

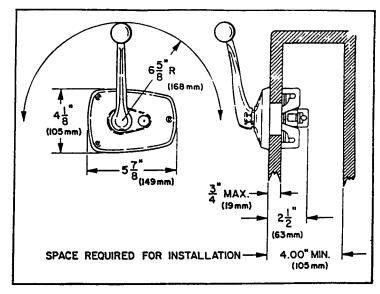


FIGURE 1

b. Figure 1 shows the control dimensions and the recommended clearance behind the mounting surface.

Using template provided, make cutout for control head. Recommended not over 1/2" thick panel for standard cutout.

NOTE

If maximum 3/4" thickness panel is used, special cutting will be necessary in order to install hanger plate through cutout. See special outline on template.

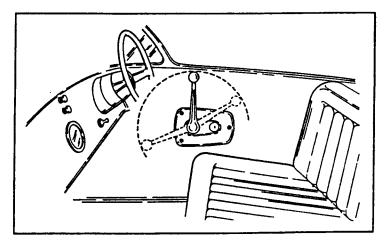


FIGURE 2

21 Clinton Street Hudson, Ohio 44236



2. CONNECT SHIFT CABLE TO CONTROL HEAD

a. Check engine clutch arm to determine whether push or pull travel is required for forward shift. See that shift arm is assembled correctly on control according to Figure 3.

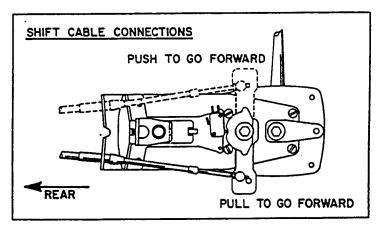


FIGURE 3

To obtain standard (2-3/4 inch) cable shift travel at engine, use shift arm on control at short pivot hole location as shown in Figure 5.

For Merc., long (3 inch) cable shift travel is necessary. Assemble shift arm to control using longest pivot hole location as shown in Figure 4.

- b. Insert shift cable through opening at rear of hanger assembly in line with shift arm pivot attachment hole and lock cable hub in hanger slot.
- c. Screw pivot (18) onto cable rod and lubricate with grease. Allow cable rod threads to protrude through pivot 1/8" when using short travel; 1/4" when using long travel. Attach pivot to shift arm and fasten with cotter pin (19). See Figure 3 and 5. Tighten cable nut against terminal.

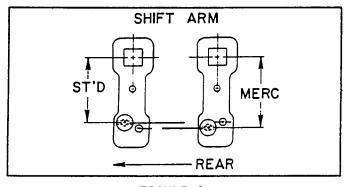


FIGURE 4

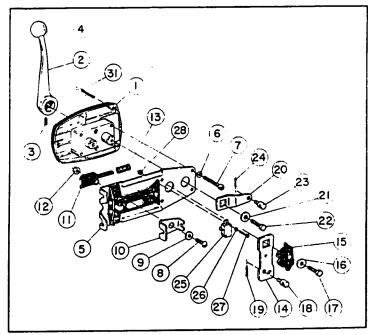


FIGURE 5

ITEM	DESCRIPTION	REQ'D.	PART NO.
1	Gear Unit	1	D47506
2	Hand Lever	1	D31046-2
3	Set Screw, Hex. Soc. Cup Point,	1 ,	A50414-002
l .	5/16-18 x 5/16 lg.	1 1	A35232-5
4	Knob	1 !	B300656
5	Hanger Assembly	1 1 1 3	A50803-07,
4 5 6 7	Lockwasher, Int. Tooth 1/4"	4	A50113-101
7	Screw, Fil. Hd., 1/4-20 x 1-1/4 lg.	4	M20112-101
8	Screw, Rd. Hd. Mach.	,	A50146-577
١ .	1/4 -28 x 7/8" lg.	;	A50800-068
9	Flat Washer, 1/4" S.A.E.	1 1 1	B68394
10	Bracket, Swivel	! ;	B62748
11	Dwell Block Nut. Elastic Stop, 1/4-28	i	050908-065
12 13	Compression Spring	1	A42206
13	Arm. Shift	i	B68269
15	Cam. Switch Actuation		B61697
16	Washer, Int. Tooth, 1/4	2	A50806-001
17	Screw, Hex. Hd., 1/4-28 x 1/2 lg.	1 2 2 2 2	A50407-033
18	Pivot	2	A31029
19	Cotter Pin, 3/32 x 1/2	2	A51001-028
20	Arm. Throttle	l ī i	A43033
21	Washer (see Item 16)	-	
22	Screw (see Item 17)	-	
23	Pivot (see Item 18)	-	
24	Cotter Pin (see Item 19)	-	
25	Switch	1	A51801-015
26	Washer, Int. Tooth #4	2	A50803-023
27	Screw, Rd. Hd., #4-40 x 5/8 lg.	2	A50143-061
28	Nut, Hex #4-40	2	A50900-026
29	Terminal, Slip On (not shown)	1 2 2 2 2	A51802-047
30	Insulator (not shown)	2	A62684
31	Screw, Oval Hd., Self Tapping		
]]	#10 x 1-1/4 lg.	3	A50530-064
l 1			

NOTE

Be sure pivot is attached in hole toward rear.

3. CONNECT THROTTLE CABLE TO CONTROL HEAD.

a. Check carburetor throttle arm to determine whether <u>push</u> or <u>pull</u> is required to <u>open</u> throttle. See that throttle arm and spring dwell block are correctly assembled on control according to Figure 6.

NOTE
Throttle arm and dwell block both point
FORWARD for PUSH or to the REAR for PULL.

b. If action is incorrect, reverse throttle arm (20) by removing bolt (22) and lockwasher (21). Remove arm and reassemble in opposite position as shown in Figure 6.

Also reverse position of dwell block (11) and spring (13) by removing screw (8), flat washer (9), and nut (12). Reassemble in opposite position.

- c. With opening in swivel bracket (10) to the rear of the control, insert throttle cable through opening in swivel bracket (10) and secure cable hub in bracket slot.
- d. Screw pivot (23) onto cable rod and allow cable rod threads to protrude through pivot 3/16" minimum. Hold terminal to prevent it from turning and tighten cable nut against terminal. Lubricate with grease.
- e. Insert pivot terminal (23) in hole of throttle arm (20) and lock in place with cotter pin (24).

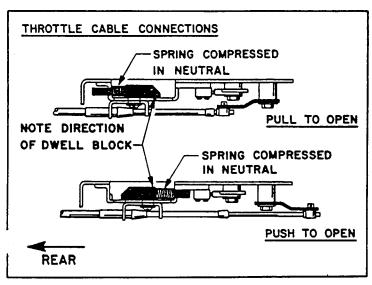


FIGURE 6

4. INSTALL CONTROL CABLES IN BOAT

- a. Run the cables through panel cutout back to the engine location of the engine and clutch.
- b. The cables should be run as straight as possible, avoiding any sharp bends. Make no bends in the cable of less than 8" radius.
- c. The cables should be supported by using cable hangers or by running them through straight sections of conduit for extremely long runs.

NOTE:

Do Not restrict movement of throttle cable within 2 FEET of Control (See Figure 7).

d. Connect throttle and shift cable to engine. See instructions with connection kits.

NOTE: <u>Important Information</u>

This control can be used only with non-spring link throttle connection kits.

Because the spring dwell is built into the throttle cable anchor assembly, the control head hand lever must be in the forward detent position and the carburetor throttle arm must be at idle position while connecting throttle cable to engine.

This provides a means for absorbing the slight movement of the control head throttle arm during the shift cycle. (See Figure 6).).

When the throttle cable is correctly adjusted, the engine speed will remain at idle while the control is shifted, and will increase only after the clutch is fully engaged.

e. Wire neutral safety switch into the circuit between the starter solenoid and the starter key switch. Be sure the wires are connected to the common and normally closed switch terminals.

5. COMPLETE INSTALLATION OF CONTROL

a. Place hand lever in forward position, so that as a result shift arm and throttle arm will take the least amount of space to feed hanger bracket through panel cutout. (See Figure 1.)

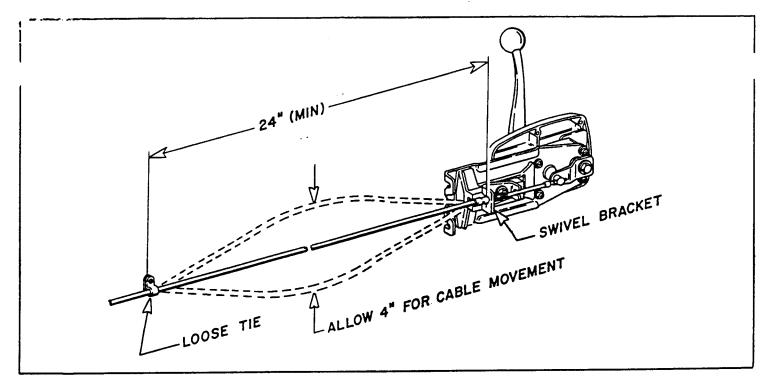


FIGURE 7

b. Fastening recommendations as follows:

For normal mounting, 3 each Oval Head #10 x 1-1/4 long self tapping screws (item 31) are furnished.

Optional mounting method:
Use 3 each Flat or Oval Head #10 x 1-1/2" (max.)
long bolts with anchor nuts (or tapped holes
in metal panel).

6. FINAL ADJUSTMENT

- a. Operate the control head hand lever several times. The engine clutch lever and the control clutch arm (14) should coincide at forward, neutral, and reverse detent positions. The engine clutch lever position must be determined only by the control cable, and should not be jammed against forward or reverse stops. Adjust the shift cable terminals (at the clutch end first) until proper operation is obtained.
- b. Adjust the throttle cable terminals (at carburetor end first) until proper operation is obtained. When the throttle cable is correctly adjusted, the engine speed will remain at idle while the control is shifted, and will increase only when the hand lever is moved beyond the shift detent.
- c. Place the control hand lever in neutral detent position and pull out neutral throttle button. Moving hand lever through forward range should operate carburetor throttle lever to full open position.

d. The Control is now ready for single lever operation of the boat.

7. OPERATION

- a. Adjust the engine for smooth idle, as recommended by the manufacturer.
- b. For starting or warm-up, place the control in neutral detent position and pull out the neutral throttle button. This disengages the shift mechanism, allowing the lever to be moved forward or backward to advance the throttle. When warm-up is completed, return the lever to neutral detent, push in the button and the control is ready for single lever operation.
- c. When operating the "MV" control, shift crisply out of neutral into forward or reverse, but do not shift too quickly from forward into reverse. Stay in the neutral or idle position until the boat has lost most of its headway before completing the shift to reverse.

8. MAINTENANCE

a. For maximum protection, especially in salt water areas, wipe metalic parts, such as screw heads, cable sleeves, etc., with oil or light grease.